



**2X ULTRA COVER  
ENAMEL SPRAYS**

**DESCRIPTION AND USES**

Rust-Oleum® 2X Ultra Cover Enamel Sprays are designed to provide twice the coverage on wood, metal, plastic, wicker and more. These sprays cover surfaces with less spray passes, allowing projects to be completed faster and easier. 2X Ultra Cover Enamel Sprays feature an any angle spray that allows you to spray in any direction, even upside down. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying. Not for use on galvanized metal.

**TIP:** Some plastics made of polyethylene such as plastic storage containers are manufactured in a way that may hinder maximum paint adhesion. Test paint in a hidden area first.

**PRODUCTS**

SKU	DESCRIPTION (425 grams)
287441	Gloss White
287443	Gloss Black

**PRODUCT APPLICATION**

**PAINT CONDITIONS**

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 10°C and 32°C and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 93°C. Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

**SURFACE PREPARATION**

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

**PRODUCT APPLICATION (cont.)**

**PRIMING**

Use of Rust-Oleum® 2X Ultra Cover Primer will optimize adhesion and hiding and is recommended for bare wood and metal.

**APPLICATION**

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 25-40 cm from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. Do not use near open flame.

**COVERAGE**

The large project size (425 g) will cover approximately 20% more than the conventional size.

**DRY & RECOAT TIMES**

Dry and recoat times are based on 21°C and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 20 minutes, to handle in 1 hour, and is fully dry in 24 hours. Apply a second coat or clear coat within 1 hour or after 48 hours. Apply the clear coat in 2-3 light coats a few minutes apart. NOTE: On plastic, maximum paint adhesion and durability is achieved in 5-7 days.

**CLEAN-UP**

Wipe off tip before storing. Clean-up wet paint with mineral turps. Properly discard empty container. Do not burn or place in home trash compactor.

**CLOGGING**

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral turps. Do not stick pin or any objects into the stem.

	<b>TECHNICAL DATA</b>	<b>ROC-39</b>
<b>2X ULTRA COVER ENAMEL SPRAYS</b>		

**PHYSICAL PROPERTIES**

		ENAMEL SPRAYS
<b>Resin Type</b>		Acrylic Modified Alkyd
<b>Pigment Type</b>		Varies with Colour
<b>Solvents</b>		Acetone, Ethyl Benzene, Xylene
<b>MIR</b>		0.95 Max
<b>Fill Weight</b>		425 grams
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		25-50µ (1.0-2.0 mils)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		0.90-1.3 m <sup>2</sup> /can (10-14 sq.ft./can)
<b>Dry Times at 21-27°C (70-80°F) and 50% Relative Humidity</b>	<b>Touch</b>	20 minutes
	<b>Handle</b>	1 hour
	<b>Recoat</b>	Within 1 hour or after 48 hours
<b>Dry Heat Resistance</b>		93°C (200°F)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		-104°C (-156°F)
<b>Safety Information</b>		For additional information, see SDS

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